

Hot-Chamber Diecasting Machine - Vertic.

Stock number:	3001-983996
Type of machinery:	Hot-Chamber Diecasting Machine - Vertic.
Manufacturer:	FRECH
Type:	DAW 200 F
Year:	2004
Control unit:	other
Maker of control unit:	Datadialog
Country of origin:	Germany
Item location:	Schorndorf
Delivery time:	On Demand
Freight basis:	FCA (Incoterms 2010)



Seller

FRECH® Oskar Frech GmbH + Co. KG
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Zukunft aus einem Guss

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Technical specs

closing pressure:	2200 kN
clamping plate:	755x755 mm
distance between columns:	500x500 mm
weight of the machine ca.:	8 t
lock stroke:	430 mm
capacity of ejector:	110 kN
ejector stroke:	100 mm
height of form:	250-600 mm
column diameter:	85 mm
casting capacity:	130 kN
casting plunger stroke:	175 m/m
injection plunger diameter:	70,80,90 mm
casting volume (DIN 24480):	450,636,856 cm ³
volume cast pressure:	335,260,203 kp/cm ²
casting area:	656,846,1078 cm ²
Traverse Stroke:	230 m/m

Description