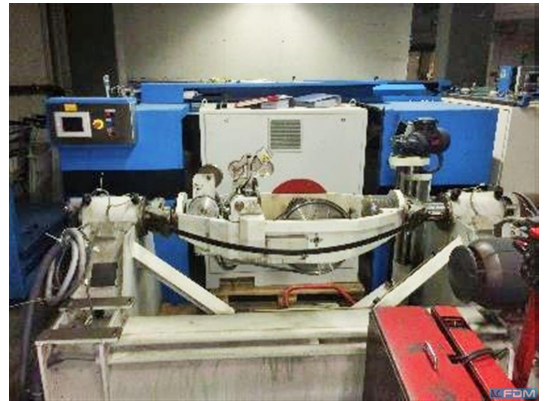



## double twist bunching machine

Stock number:	1144-10883
Type of machinery:	double twist bunching machine
Manufacturer:	NIEHOFF
Type:	D 631
Year:	2012
Control unit:	conventional
Maker of control unit:	
Country of origin:	Germany
Item location:	
Delivery time:	short term
Freight basis:	EXW Bongard Germany, unpacked



### Seller


**BONGARD MACHINES GMBH & CO. KG**  
 Ohlweg 7  
 58730 Fröndenberg

Phone: +49 (2378) 915-5  
 Fax: +49 (2378) 915-300  
 E-Mail: [info@bongard.de](mailto:info@bongard.de)  
[www.bongard.de](http://www.bongard.de)

### Technical specs

cross section of core max:	mm <sup>2</sup>
twists per minute:	6500
take-up spool flange Ø:	630 mm
up to now used for:	Cu, bare
type of drive:	
motor power spool:	kW
revolutions of spool:	min-1
motor power bow:	kW
revolutions of bow:	min-1
total connected load:	kW
operation voltage:	V
frequency:	Hz
control voltage:	V
suitable for:	
single wire Ø min:	mm
single wire Ø max:	mm
conductor Ø min:	mm
conductor Ø max:	mm
cross section of core min:	mm <sup>2</sup>
cable Ø max:	mm
cable Ø min:	mm
lay length min:	6 mm
lay length max:	100 mm
examples of production:	
speed:	m/min
speed max:	300 m/min
take-up spool core Ø:	mm
take-up spool useful width:	mm
take-up spool total width:	475 mm
take-up spool bore Ø:	mm

## double twist bunching machine

take-up spool capacity:	600 kg
no. of pay-off bobbins:	
pay-off bobbins flange Ø:	mm
machine length:	mm
machine width:	mm
machine height:	mm
machine weight:	kg

### Description

lay direction: left or right (S or Z).  
pull out force: 200 N.