

Double Column Milling M/C - Gantry Type

Stock number:	1124-100418
Type of machinery:	Double Column Milling M/C - Gantry Type
Manufacturer:	KRAFT
Type:	HDT 2860 (5-Achs)
Year:	Fabrikneu
Control unit:	CNC
Maker of control unit:	SIEMENS 840D+15"LCD
Country of origin:	Taiwan
Item location:	Taiwan
Delivery time:	ca. 4 weeks
Freight basis:	FOB stock



Seller



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Technical specs

x-travel:	6450 mm
y-travel:	2800 mm
z-travel:	1100 mm
distance between columns:	2800 mm
table width:	2200 mm
table length:	6000 mm
distance spindle nose and table:	615-1715 mm
cross section of ram:	(4 Führungen): 450*400 mm
spindle cone:	50 BBT
turning speeds:	8000 1/min
spindle drive:	1PH8137: 22/26kW + Getriebe (1:4)
feed speeds:	15/15/12 m/min
machine length:	12,5 m
machine width:	6,6 m
height of the machine:	5,1 m
Weight approx.:	34 t

Accessories

automatic tool changer:	optional
CNC controller:	SIEMENS 840D+15"LCD
:	
3 chip conveyor:	
chip conveyor:	Schnecke 2 Stück
automatic stepless gear box:	
angular milling head:	90°-Fräskopf (automatische Kopfbefestigung (AAC), automatischer 5°-Index (AAI), Werkzeugfixierung durch Fußschalter, 3500 U/min, 1000Nm)
heat exchanger:	
Ethernet interface:	

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:	
signal lamp:	
CE and declaration of conformity:	
gear box:	
automatic cooling and lubrication system:	
Telescope cover for guideways:	für die X-/U-Achse
:	
Scales:	in X/U/Y/Z-Achse
cloth cover:	für die Y-Achse (JAVARA)
foundation bolts and pads:	
MPG hand wheel:	
Moving operator room:	verfahrbar
foot pedal:	für Werkzeugwechsel
inner coolant:	vorbereitet
spindle coolant system:	
spindle air blow:	
ball screw in axes:	Y- und Z-Achse
rack movement:	X- und U-Achse

Description

Immediately available, brand-new CNC portal milling machine with movable portal with Siemens 840D controls and extensive accessories and options such as various milling heads, glass scales, tool changers for even more productivity available.

Warranty: 12 months and 24 months on the control

Individual machine configuration according to customer requirements possible.

You can also benefit from the favourable leasing and hire-purchase conditions. Ask us about them.

Fig. shows machine type at the end customer.

Further information about the machine, standard accessories and special accessories can be found in the attachment.