

Machining Center - Horizontal

Stock number:	1070-300261
Type of machinery:	Machining Center - Horizontal
Manufacturer:	MORI SEIKI
Type:	SH 40
Year:	1996
Control unit:	CNC
Maker of control unit:	Fanuc 18 MC
Country of origin:	Japan
Item location:	Stock BTT
Delivery time:	immediately
Freight basis:	EXW (Incoterms 2010) free loaded on truck



Seller



BTT Bosetti Tech Transfer Michael Bosetti
 Schoenblickstrasse 2
 75228 Ispringen

Phone: +49 (7231) 984771

Fax: +49 (7231) 984773

E-Mail: info@btt-germany.de

www.btt-germany.de

Technical specs

travel -x axis:	560 mm
travel -y axis:	510 mm
travel -z axis:	510 mm
control:	Fanuc 18 MC
size of pallet:	400 x 400 mm
numbers of pallets:	2
table load:	0,5 t
working diameter:	610 mm
b-axis:	0,001 °
rapid travel x/y/z:	32000 mm/min
feeds x/y/z -stepless:	16000 mm/min
tool magazin::	40 BT 40
tool changing time:	1,5 sec
max. tool diameter:	80/125 mm
max. tool weight:	10 kg
spindle speed::	12000 1/min
spindle drive:	22 / 18,5 kW
max. torque on the spindle:	167 Nm
capacity:	55 kVA
weight of the machine ca.:	8,7 t
Overall size:	2500 x 3900 x 2700 mm

Accerories

Coolant through Spindle 50 bar Knoll VRF unit:

Chip conveyor:

Description