

CNC Lathe

Stock number:	1032-03413
Type of machinery:	CNC Lathe
Manufacturer:	SPINNER
Type:	TTC 300 - 42 SMMCY
Year:	2013
Control unit:	CNC
Maker of control unit:	SIEMENS 840 D SL operate unit:
Country of origin:	Germany
Item location:	Karlsbad Ittersbach stock 1
Delivery time:	May 2019
Freight basis:	ex stock, free loaded



Seller



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Technical specs

turning diameter:	250 mm
turning length:	400 mm
control:	
travel -x axis:	X1 180 / X2 110 mm
travel -y axis:	+40 mm
travel -z axis:	450 mm
swing dia.:	400 mm
turning speeds:	S1 6000/ S2 7000 1/min
tool taper:	VDI 25
tool turret:	2x 12 Pos.
:	2x 12
rapid traverse:	X1/X2/Y/Z - 15/15/15/24 m/min
total power requirement:	25 kVA
weight of the machine ca.:	4,6 to.
dimensions of the machine ca.:	4,0 x 2,0 x 2,0 m

Description

CNC turning center with Y-axis and 2 turrets,

spindle 1:
 spindle power: 12/10 kW
 torque 1: 76/64 Nm

spindle 2:
 spindle power: 8/6 kW
 torque: 60/38 Nm

accessories:
 Barloader SPINNER BARLOAD 42, #BL 0133, dia. 5-51mm, bar length 3m, incl. 2 channels (40+20mm), weight 880kg,
 chipconveyor
 tooleye,

CNC Lathe

parts catcher with conveyor belt,
suction,
reinforced coolant pump,
lot of accessories: toolholder (for live tools also), collet chucks, collets (see fotos)...

overhauled subspindle before delivery, subspindle noisy.

approx. 20.500 working hours on counter
price of new machine was around EUR 240.000,--