

OKUMA Mac Turn 250 W

CNC Turning- and Milling Center

Stock number:	1021-45310
Type of machinery:	CNC Turning- and Milling Center
Manufacturer:	OKUMA
Type:	Mac Turn 250 W
Year:	2002/2004
Control unit:	CNC
Maker of control unit:	OSP U 100 L
Country of origin:	Japan
Item location:	Bremen
Delivery time:	short notice
Freight basis:	free loaded on truck, ex works



Seller

Maschinen und Service vom Profil
KLAUS ROSENBOOM
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CNC - Technik - Gebrauchsmaschinen - Maschinen Leasing

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Technical specs

turning diameter:	530 mm
turning length:	1000 mm
spindle hollow:	65 mm
control:	OSP 100 L
spindle bore:	22/15 kW
power capacity:	38- 3.800 U/min
turning speed range:	30/40/26 m/min
number of tapers in turret head:	7,5 kW
power capacity - milling spindle:	15- 6.000 U/min
turning speed range - milling:	HSK 63 A
tool taper:	44 Stück
numbers of tools in magazin:	+80/-80 mm
tail stock:	Gegenspindel/ sub spindle
speeds spindle 2:	50- 6.000 U/min
y-Axis min./max.:	1 °
b-axis:	7,3 x 2,8 x 2,73 m
dimensions:	12,5 t

Description

7- Axis Turning/ Milling Centre with Milling head, sub spindle and short barfeed magazin.

- milling head with b- axis
- sub spindel - b- axis 1°
- chip conveyor - Touch Setter
- IGF "One Touch" dialog programming - 3- jaw chuck Ø 250 mm main spindle
- 3 jaw chuck Ø 150 mm sub spindel - RotoClean
- short barfeed magazin - parts catcher

First Instalation 2002